

## Remember the 5Rs:



Reduce...the amount of things you need. Repair or borrow items instead of buying new ones!
Reuse...everyday items. Carry a reusable water bottle with you!
Refuse...Only use the items you need. Avoid single-serve and single-use items like straws, napkins, plastic utensils and bottled water!
Rot (Compost)...Use the green organics bin. Fill it with compostable yard trimmings, food scraps and food-soiled paper!
Recycle...Paper, Metal, Glass and Plastic \#1-\#7. Keep it clean-properly sort to avoid contamination!

## Proper sorting makes a difference! What belongs in each cart?



PLASTIC NOT NUMBERED \#1-\#7


# Recycling 

 Water!Making paper from recycled fibers uses $49 \%$ less water than making paper from virgin fibers.

0
Recycling one ton of paper SaVes 7,000 gallons of water.

Recycling one ton of glass requires $50 \%$ less water (12,000 gallons) than making glass from raw materials.

Recycling aluminum creates $97 \%$ less water pollution than making new metal from ore.
Recycling steel Saves $40 \%$ of water used to make steel from ore.

It takes 3-gallons of water to produce 1-gallon of bottled water.

## Word Scramble

Unscramble the letters to create terms used in the bullet list to the left. Use the letters in the circles to spell out what you can do by recycling.


## LYCINRECG



## MUMLINUA



Sources:
conservatree.org
www.epa.gov
www.deq.state.or.us
www.cleanair.org
www.coastal.ca.gov
www.nemcog.org

## Single-use vs. Reusables

Avoid single-use items and use reusable items to reduce the amount of garbage you create.

Circle the items that help to reduce waste.


## Fork to Farm: The Composting

 the material is put through grinding and screening processes.


## Word Scramble

Unscramble the letters to create terms mentioned in the diagram to the left. Use the letters in the circles to spell out the process described in the diagram.


RAMFIGN

## EDIGNARNG



SCOPERS


SWEAT


DID YOU KNOW?
D $\mathbf{2 5 \%}$ of the food Americans buy is thrown away.
Retail value of preventable food waste = \$166 billion/year.
LIST AN ITEM AT HOME OR SCHOOL THAT YOU CAN COMPOST:
, $\mathbf{2 5 \%}$ of U.S. fresh water goes to producing food we throw away.
American's pay $\$ 1.3$ billion a year to landfill food waste.
Organic waste produces 135 million tons of greenhouse gases/year.

- $4 \%$ of total U.S. oil consumption is used for food production.

Source: Natural Resources Defense Council
hitp://www.nrdc.org/living/eatingwell/files/foodwaste_2pgr.pdf

## MATERIAL LIFE CYCLES Aluminum Manufacturing



## DID YOU KNOW?

- Recycling aluminum uses only $5 \%$ of the energy required to create aluminum from bauxite.
- Water pollution is reduced $97 \%$ when using recycled aluminum instead of bauxite.

S S V N S X P L F I M N M K N MEHHOUKJWPUAEKO
H T I ESMCTRVNTR J W
HEKRETGXSUTHELV
B B R C OTNAFXMEXMF
V O W I W T S A U P U U R T R MTEWHHCADWLXMOE W J F L H T B A G I ATKU D E FBBUQLAFSNACIU N N Y R O Y M RECYCLEC
D X I S I S Y L O R T C E L E
I N A M N ERYE JYKUXI
G P K J A I U U R Z F D B Y J
D F J M O N S VKGLGNYO
UVTGPEZSFFTRWYP

## MATERIAL LIFE CYCLES Paper Manufacturing



WORD SEARCH

BALES CRAFTS
ENERGY
LOGS
PAPER PAPERMILLS POLLUTION RECYCLE REDUCE REUSE
ROT
TREES
COMPOST WOODPULP

## DID YOU KNOW?

When new products are made from recycled paper instead of virgin wood pulp:

- Energy use is reduced by $64 \%$.
- Water use is reduced by $50 \%$.
- Air pollution is reduced by $74 \%$.
- 17 trees are saved.
- 5 times more jobs are created.

S C D S THVPFZSPCCW
QLOIQFIZINTTVRK
V X L M J U E TEORWTAC
U G K I P S J N S I W K K F R
K K B D M O E W X T S O W T E
UROIERSECUDERS P
Y O U S G U E T D L J K L U A
W T U Y Y Z W P W L Q B D A P
RECYCLEQAOXUPNB
R L S G T O H W H P H G U H B
Y A O U I F G L N C G T Y D M
C W S G Z K D Q E V U E Q W Z
Y F M J S Q F S G I F M P Q R
M U Q E P W L OTREESFC
UTEN U J UXHYX D D D Q

# What belongs in the Kitchen Pail? 

All Food Scraps (Fresh, Frozen, Cooked and Moldy) and Food-Soiled Paper belong. Match the items on the left with the correct photo on the right.

-Leftover Food

- Peels, Pits \& Rinds

- Fruits \& Vegetables
-Dairy Products

-Coffee Grounds \& Tea Leaves

- Meats \& Bones
-Food-Soiled Paper



## MATERIAL LIFE CYCLES Glass Manufacturing



## DID YOU KNOW?

- Every ton of glass recycled saves over a ton of natural resources.
- For every $10 \%$ of recycled glass used to make new glass, the energy cost drops 2-3\%.

E D N J Z V S H K Z S K E L B J N GYUESHCREAGZB
AVOLXABOQVIXZFF
RMHTATLMEXREUSE
S Z T D S O Q U Q E OPQS D
L R O D R E S Y Q H T K G D B
I S K S F P M A R E C Y C L E
Q S L L L Y B INRABO O
U T E L L U C O L D F Q S M X
IEGLCLAITCUSGDO
DCCFOPGIWTAVKTG
Z H B U M Y O H B L L REFF
UKWK D D X G GCQEVLS
MSVRMECOCVRISHT
Q OVXD JRRQHIUOCE

## The Handy Kitchen Pail.

Use it to store food scraps and food-soiled paper until you empty into the green Organics cart.

Follow the maze to put the stale donut in the kitchen pail!


## The ACI

collection vehicle fleet is powered by Compressed Natural Gas (CNG)!

THE BENEFITS OF USING CNG:

- Reduced carbon footprint/emissions.
- Reduced noise.
- Reduced fuel cost.



# MATERIAL LIFE CYCLES <br> Compost Manufacturing 



## DID YOU KNOW?

- Compost conserves water by increasing water holding capacity of soil by $3-10 \%$.
- Compost stabilizes soil pH, and reduces soil erosion and runoff.

Z O NWCRDWOERPTTS
BYNOUTIZ L DENS LT
C CAN INNCESDIOWN
L U O R D TYAPM UTPDA
E F R R D C I A G M C R M Z N
FEOI E W R S A R E O O L I
Y W S R N C A Y O F O G C V M
SHRUSGFSSPFELHA
M H G D ERHSTXMNSQT
ISOLYRBUTEUOTNT
Q OSCREEN INGCCYO
FEVRESNOCRYYEEC
WYOXAPPVMTQSFVD
Y H H M N C I A JVTDXOM
EROSIONGYSUPLSK

## MATERIAL LIFE CYCLES



## DID YOU KNOW?

- Recycling plastic uses only $12 \%$ of the energy required to make plastics from raw materials.
- Every pound of recycled PET plastic flakes used reduces greenhouse gas emissions by $71 \%$, rather than using raw materials to make PET plastics.

I A C W DEQSMRGSVJO A D S O C X I X T Q E Y P M C G D I U A T L R I E O U V X A T L D T S R R O F C L E S V M K E P I B U W G K D P L M E E R M K J T S A D K L U C E N T B A L E S I N W A U M Y T P U T P B D O O V S O E K C G A B G S W Z L N T E J T J E Q B S Y Z E L Y I Q M S U J R K F U H G I Y C G N I D L OMMS U $Z \quad$ F G H M A I E X U B U S K D A Z D T Y W P D Z V Y U A O F T D CONTAINERSRZI B H G N M Y Q T F X P L P P H

## Different types of trucks for collecting materials:

Which one of these trucks collects your garbage, recyclables and organics?


AUTOMATED SIDE LOADER (ASL): Used to empty carts. Has a hydraulic arm that "automates" the collection process and "loads" (empties) carts into a "side" hopper.


FRONT END LOADER (FEL): Used to empty bins. Has hydraulic forks that slide into the pockets of bins and lifts the bin over the "front end" of the truck to "load" (empty) bins into a hopper in the top of the truck.


REAR END LOADER (REL): Used to collect a variety of items. (ACI uses them to collect holiday trees.) Has a hydraulic blade that compacts materials that are "loaded" by hand into the "rear end" hopper of the truck.

## MATERIAL LIFE CYCLES Waste to Landfill



WORD SEARCH

COMPACTION
DUMP
FINITE
GARBAGE
LANDFILL METHANE POLLUTION RECYCLE REDUCE
RESOURCES
REUSE
TRASH
TRUCK
WASTE

NEBBWNBDNJYEHIO
K DTIDEIOORBCBKE U G Z I T N I Y I L T U K D R TTQSNTBETNQDKMV FRAKUIELCYCERJG L W U L S H F FA Z Y R Q I A K A L C D P M Z P K H C I ER V ON UKE DN M W Z F R E B PRMDTRESOURCESA V P GHFN J L C L B O UR G M W A UNIVNBJLESRE Y N SXGALJIWVGEHS E J T R A SHLNAVDYOB GTEI I E H F F Z N S P O Z D Y T Z PR PRGRQHIBC


Small changes can add up to BIG reductions in waste. Take the "Aim for Zero" pledge to reduce waste!

I, pledge to do my best name
to reduce waste! I will practice the 5Rs (Reduce,
Reuse, Refuse, Rot (Compost) and Recycle) while at home, school and play. One of the things I will do to reduce waste is:

## ALUMINUM LIFE CYCLE WORD SEARCH SOLUTION


(Over, Down, Direction)
ALUMINUM $(11,8, \mathrm{~N})$
BAUXITE $(7,8, \mathrm{NE})$
CANS $(13,9, W)$
ELECTROLYSIS $(15,11, W)$
FACTORIES ( $9,9, \mathrm{NW}$ )
MANUFACTURING $(13,1, S W)$ MINE (4, 12,NW)
$\operatorname{RECYCLE}(8,10, E)$
REDUCE $(15,6, \mathrm{~S})$
REUSE $(10,11, S W)$
$\operatorname{SHEETS}(2,1, \mathrm{SE})$

## PAPER LIFE CYCLE WORD SEARCH SOLUTION

```
+++++++E C RAFTSSSV
++++++LNN++++ G + E P
++++C + E + + +O + R L L
+ + + Y + + R + + L + M + AU
++C+++G+G+++I+PBP
N E + + + + Y + + C + A + + D
O + + + + + + O + P + + + O
+ IS L L IMRE PAPP + O
+++T++P + RESS + + + W
++++ U O + + + + D U + + +
+}+++\mathrm{ S LSSEERRTUSE }+
+ + + T + + L + + + + + CR R +
+ I + + + + + O + + + + + E +
+N+++++++N+++++++
G + + + + + + + + + + + + + +
(Over, Down, Direction)
BALES \((14,5, \mathrm{~N})\)
\(\operatorname{CRAFTS}(8,1, \mathrm{E})\)
\(\operatorname{ENERGY}(7,1, \mathrm{~S})\)
\(\operatorname{LOGS}(10,4, \mathrm{NE})\)
\(\operatorname{PAPER}(13,5, \mathrm{SW})\)
\(\operatorname{PAPERMILLS}(13,8, \mathrm{~W})\)
\(\operatorname{POLLUTION}(9,14, \mathrm{NW})\)
\(\operatorname{RECYCLE}(1,7, \mathrm{NE})\)
\(\operatorname{REDUCE}(9,8, \mathrm{SE})\)
\(\operatorname{REUSE}(14,12, \mathrm{NW})\)
\(\operatorname{TREES}(11,11, \mathrm{~W})\)
VERMICOMPOSTING\((15,1, \mathrm{SW}\)
WOODPULP \((15,9, \mathrm{~N})\)
        BALES(14,5,N)
        CRAFTS(8,1,E)
        RGY(7,1,S
        (10,4,NE
    PAPERMILLS(13,8,W)
    OLLUTION(9,14,NW)
        RECYCLE (1,7,NE)
        REDUCE(9,8,SE)
        REUSE (14,12,NW)
        ICOMPOSTING(15,1,SW)
        WOODPULP(15,9,N)
```

COMPOST LIFE CYCLE WORD SEARCH SOLUTION

```
+N+CR+W+ER+T+S
+Y+OUII + L + ENSS + T
C+ANINNC+SDIO +N
+UORDTYAPP + UTP + A
+FRRDCIAG+CRM+N
FEOIENWRS + REOO+I
+WSRNCA + O + OGC + M
S++US G+S + P + E + + A
+++DERHST+MN++T
+ + O + + R + + + E + O + + N
+OSCREENINGG+C + O
FEVRESNOOC + + + + E C
+ + + + + + + + + + + + + + D
+ + + + + + + + + + + + + + +
EROSSIONN+++++++++++
```

(Over,Down,Direction)
$\operatorname{COMPOST}(13,7, N)$
CONSERVE $(9,12, \mathrm{~W})$
CONTAMINANTS $(15,12, N)$
CURING $(1,3, \mathrm{SE})$
DECOMPOSITION $(15,13, N W)$
EROSION(1,15,E)
FOODSCRAPS $(1,12$, NE $)$
NITROGEN $(12,2, S)$
ORGANIC (11, 7,NW)
$\operatorname{RECYCLE}(4,7, \mathrm{NE})$
REDUCE $(11,1, S)$
REUSE (6,10,NW)
RUNOFF ( 6,1, SW)
SCREENING $(3,11, E)$
$\operatorname{SHRED}(8,9, W)$
WINDROWS $(8,1, S W)$
YARDWASTE $(2,2, S E)$

## PLASTIC LIFE CYCLE WORD SEARCH SOLUTION

```
+ + + + E + S + R + + + + +
A++OCX++T+E + + + + +
+ D I U + T + + + E + U + + +
+ LD + + R + + + + LE ES + +
+E+I+U++++NLL+E +
R+++TSS+++L+CE + T
B ALESSI + + A + + Y + P U
+++++OVSS + + + C + + B
+ + + + + N TE + + + E + + S
+++++I++S+}+\textrm{S}+\textrm{R}++
+}+++\mathrm{ C GNS D LOOM + + + +
+ + + + + + + + + + + + + + +
++++++++++++++++++
+ + CON TAINNERS + + +
+ + + + + + + + + + + + + + +
```

(Over, Down, Direction)
ADDITIVES $(1,2, S E)$

## BALES $(1,7, E)$

CONTAINERS $(3,14, \mathrm{E})$
EXTRUSION $(6,1, S)$
MOLDING $(12,11, \mathrm{~W})$ OIL (4, 2, SW)
PELLETS (14,7,NW)
PLASTIC(11,5,SW)
RECYCLE $(12,10, \mathrm{~N})$
$\operatorname{REDUCE}(1,6, \mathrm{NE})$
$\operatorname{REUSE}(10,1, \mathrm{SE})$
TUBS $(15,6, \mathrm{~S})$

## GLASS LIFE CYCLE <br> WORD SEARCH SOLUTION

$\mathrm{E}++++++\mathrm{H}++\mathrm{S}++++$ J N $++++\mathrm{S}+\mathrm{C}+\mathrm{E}++++$ $\mathrm{A}+\mathrm{O}++\mathrm{A}+\mathrm{O}++\mathrm{I}++++$ $\mathrm{R}++\mathrm{TA}+\mathrm{L}+++\mathrm{RE}$ USE $\mathrm{S}++\mathrm{DSO}++++\mathrm{O}_{+}+\mathrm{S}+$ $\mathrm{L}+\mathrm{O}+\mathrm{RES}+++\mathrm{T}++\mathrm{D}+$ IS $+\mathrm{S}+\mathrm{H}$ MRECYCLE $\mathrm{Q}+++++\mathrm{BIN}+\mathrm{A}++\mathrm{O}+$ UTELLUCOLDF+SM+ I E + + + + + + T + + S + + + $\mathrm{D}+\mathrm{C}++++++$ TA ++++ $+++\mathrm{U}+++++\mathrm{L} \mathrm{L}++++$ $++++\mathrm{D}+++\mathrm{G}++\mathrm{E}+++$ $+++++E++++++S++$ $++++++\mathrm{R}++++++++$
(Over, Down, Direction)
BOTTLES $(7,8, S E)$ $\operatorname{COLORS}(9,2, \mathrm{SW})$ CULLET $(7,9, W)$
FACTORIES (11,9,N)
GLASS $(9,13, \mathrm{NE})$ JARS (1,2,S)
LIMESTONE ( 9,9 ,NW)
$\operatorname{LIQUID}(1,6, S)$
MOLDS (14,9,N)
$\operatorname{RECYCLE}(9,7, E)$ $\operatorname{REDUCE}(7,15, \mathrm{NW})$
$\operatorname{REUSE}(11,4, E)$
SAND ( $7,6, \mathrm{SE}$ )
SODAASH $(2,7, N E)$

## GARBAGE LIFE CYCLE WORD SEARCH SOLUTION

```
+ E+++++++N++N+ + + + +
++T++E+OO++C+++
+++IT + I + I + + U + + +
T++SNT++T++D+D++
T++SNT++T++N+++
+ RA+UIELCYCER + Y G
L WUL + + F + A + + R + + A
+ALCDD+M+P++++++R
+ONUKEE++M+++R+R+B
P+MDTRESOURCESA
+ P+HF+++C+++U+G
++A++I+++++++S+E
+N++++ L + + + + + E + +
E T R A SHHL + + + + + + + +
++++++++++++++++++
+ + + + + + + + + + + + + + +
```

(Over, Down, Direction)
COMPACTION $(9,10, \mathrm{~N})$
$\operatorname{DUMP}(5,7, S W)$
$\operatorname{FINITE}(7,6, N W)$
GARBAGE $(15,5, S)$
LANDFILL ( $1,6, \mathrm{SE}$ )
METHANE ( $7,7, \mathrm{SW}$ )
POLLUTION (1,9,NE)
$\operatorname{RECYCLE}(13,5, \mathrm{~W})$
$\operatorname{REDUCE}(12,6, \mathrm{~N})$
RESOURCES ( 6,9, E)
$\operatorname{REUSE}(13,8, \mathrm{~S})$
TRASH $(3,13, E)$
$\operatorname{TRUCK}(1,4, \mathrm{SE})$
WASTE $(2,6, N E)$

FORK TO FARM
WORD SCRAMBLE SOLUTION
COOM POSTI
(F) A C I L I TIY

S C) R E E N I NG
W I N DROW S
I R U CK
C U R I NG
(F) A R M I NG

G AR D E N I NG
P R OCESS
W A S I E


RECYCLING SAVES WATER WORD SCRAMBLE SOLUTION


G ALLONS
A L L U M I $\underline{N} \underline{U} \underline{M}$
POLLLUTION
MES $\operatorname{A}$ L
(S) I E E L

B O T T L E D W A TER

CONSERVE WATER


DONUT MAZE SOLUTION


Proper sorting makes a difference!


WHAT BELONGS IN THE KITCHEN PAIL? SOLUTION


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