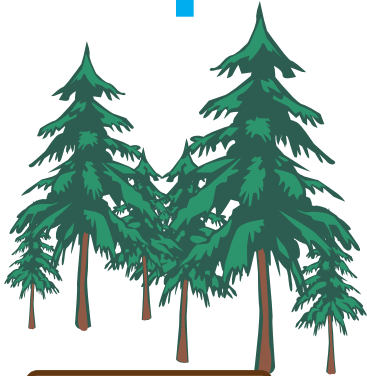


MATERIAL LIFE CYCLES

Paper Manufacturing



Trees are harvested.
Logs are transported to paper mills.



People have three options after they are finished using paper products.



Paper products are manufactured and delivered to stores.

Material is transported to manufacturers to create new products.



LANDFILL

If paper is landfilled, the cycle is broken.



REUSE/ROT

Paper is composted or reused for packaging, arts & crafts, animal bedding, or other products.



RECYCLE

Paper products are collected. Recycling centers separate material.

WORD SEARCH

BALES
CRAFTS
ENERGY
LOGS
PAPER
PAPERMILLS
POLLUTION
RECYCLE
REDUCE
REUSE
ROT
TREES
COMPOST
WOODPULP

DID YOU KNOW?

When new products are made from recycled paper instead of virgin wood pulp:

- Energy use is reduced by 64%.
- Water use is reduced by 50%.
- Air pollution is reduced by 74%.
- 17 trees are saved.
- 5 times more jobs are created.

S C D S T H V P F Z S P C C W
Q L O I Q F L Z I N T T V R K
V X L M J U E T E O R W T A C
U G K I P S J N S I W K K F R
K K B D M O E W X T S O W T E
U R O I E R S E C U D E R S P
Y O U S G U E T D L J K L U A
W T U Y Y Z W P W L Q B D A P
R E C Y C L E Q A O X U P N B
R L S G T O H W H P H G U H B
Y A O U I F G L N C G T Y D M
C W S G Z K D Q E V U E Q W Z
Y F M J S Q F S G I F M P Q R
M U Q E P W L O T R E E S F C
U T E N U J U X H Y X D D D Q